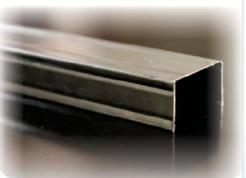


HAI KANG STEEL (M) SDN. BHD.











Metal Door Frame & Window Frame

HAI KANG STEEL (M) SDN. BHD.

Our Company manufactures a comprehensive range of high quality metal door & window frames. Materials used are certified Electro-Galvanised Steel Strips conforming to all metal frames.

State-of-the-art Roll-Forming machinery and up-to-date technology are employed in the manufacturing process; combined with professional workmanship, comprehensive technical and stringent quality control, every metal frame built is truly a craftsmanship of superior quality.

SPECIFICATIONS

Material

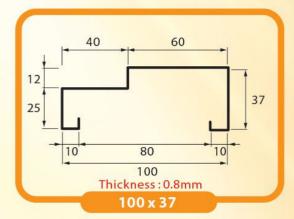
Hot-Dipped Galvanized, Electro Galvanized Steel.

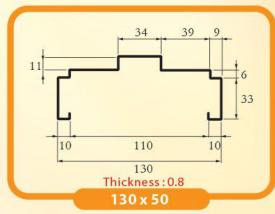
Profile

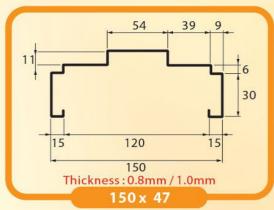
Head & jamb exclusive 14-fold (130WA, 140WA, 150WA, 156WA) / 8-fold rollformed profile (100std)

Corners

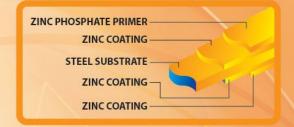
Tagged, mitred, welded & treated / Patented Knocked-Down(KD-118) System

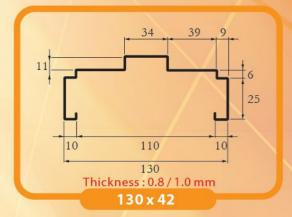


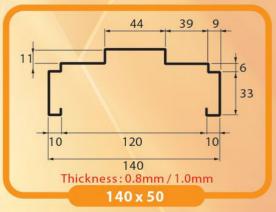


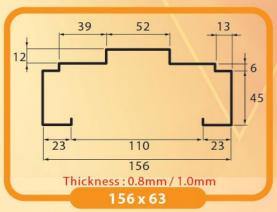


JIS G 3313 SECC-P









^{*} The weight and height tolerance within (±) 2mm



METAL DOOR FRAME

All HAI KANG STEEL metal frames, bearing the five-star hallmark of quality and reliability, are fully ensured of all the following economical, environmental, constructional & engineering advantages:

- Higher cost effectiveness or more economical than timber frames
- Environment friendly, 100% recyclable
- Will not warp, shrink, distort, rot or be damaged by pest attacks
- Fast & simple installation
- Light weight & easy transportation
- Aesthetical with built in architraves hinges
- Come with hinges, striker plate & lock pocket and shock absorbing buffers
- Forming an integral part of the wall & enhance its structural strength
- Provide a smooth, clean & neat finish to brickwork
- No additional surface preparation & readily paintable

(A) HAI KANG STEEL KD-118 Metal Door Frame Knocked-Down System.

(Patent Registration No.: PI 9700638)

HAI KANG STEEL KD-118 Knock-Down System Metal Door Frame is a patented innovation with advantages not found in the conventional built-up system to fulfill the specific needs of both the retailers and builders. The benefits of HAI KANG STEEL HAI KANG STEEL KD-118 Knock-Down System are:

- Door Frame members (Head & Jambs) and accessories (hinges, brick ties, screws, striker plate & lock
 pocket, shock absorbing buffers and spreader bars) are properly packed for economical and
 convenient transportation to the store or construction site.
- Remarkable savings in storage and work space.
- Neat and light weight packing of 9.5 kg per set.
- Welding is not necessary done to the frame and hence no damage is caused to the protective coating on the frame.
- Simple & fast assembly process that does not require special tools or skills.

(B) HAI KANG STEEL BU-118 Metal Door Frame Built-Up System.

BU-118 Built-Up System Metal Door Frame is an alternative system available for the choice of builders or any other users to suit their constructional needs. Albeit being without the advantageous features of the Knocked-Down System, BU-118 Built-Up System has the following functional benefits:

- Door frame members and accessories are fully & rigidly assembled by welding & fastening to become
 a complete structure.
- No assembling work is necessary at site
- Remarkable savings in labour cost and time

ORDERING PROCEDURES

- To specify Right or Left Hand Opening door
- To advise frame size & quantity
- To provide full delivery address





W100mm x H155mm x L 2135mm

Step 1

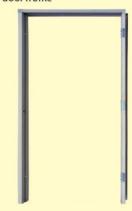
Fix up the jambs with "L" brackets
Screw the "L" brackets on to the jambs



Step 2

Fix up the head with "L" brackets

Screw the "L" brackets on to the head
to form the door frame



Step 3

Fix up the spreader bars with the door frame





ACCESSORIES

- Hinges: Plated, 100mm loose pin slotted and welded in vertical, 3pcs per frame
- Shock Absorbing Buffers: 2 pcs per closing jamb
- Adjustable Striker Plate
- Brick Ties: 3 pcs per frame
- Adaptor Bar : 3 pcs per frame
- Fixed Glass Louver Holders (optional)
- Mild Steel Security Bars (optional)

HAI KANG STEEL METAL WINDOW FRAME

We also manufacture a wide range of outstanding quality Metal Window Frames from the same proven performer - JIS G 3313 Certified Electro Galvanised Steel Strips. The following comprehensive list of Metal Window Frames with a wide array of configurations for different applications further exemplifies the hallmark of quality & versatility:

- Adjustable Louver Window Frame (Single or multiple bays)
- Fixed Louver Window Frame (single or multiple bays)
- Adjustable & Fixed Louver Combination Window Frame (Single or multiple bays)
- Casement Window Frame
- Top Hung Window Frame
- Casement & Top Hung Combination Window Frame
- Door & Window Combination Frame





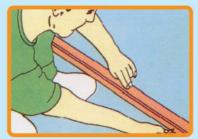


PRODUCT INSTALLATION PROCESS

HAI KANG STEEL Metal Door Frames, whether it is the HAI KANG STEEL KD-118 Knocked-Down System or the BU-118 Built-Up System, are manufactured to perfection complete with quality in-built hinges, door stops & architraves, striker plate & lock pocket and shock absorbing buffers. Further strengthened by the dual spreader bars at the heels, the HAI KANG STEEL Metal Door Frames form an integral part of the wall and hence add to its structural strength.

HAI KANG STEEL Metal Door Frames give user the flexibility of either integrating them with feature facia bricks or plastering. All HAI KANG STEEL Metal Door Frames are made to the exact requirements of the doors for which they are intended. With the wire brick ties (to brickworks) or R.C. column adaptors / adaptor straps, the HAI KANG STEEL Metal Door Frames require no nails or lintels but just 6 easy steps of installation shown below:

STEP 1



Identify brickwork location and door position.

STEP 2



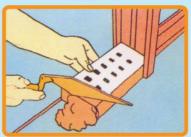
To prop up metal door frame, use two planks with nails at the ends. Ensure the correct direction of your door hinge then erect the door frame. The nails on the plank should hook to the edge of the frame.

STEP 3



To check whether the frame is properly plumbed, use a spirit leveler.

STEP 4



Begin brickwork by laying the brick into the rebate behind the back of the metal door frame.

STEP 5



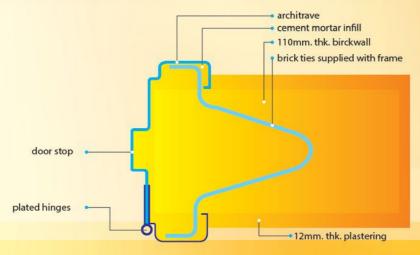
Brickwork is done by placing mortar into each gap between the brick and frame for each layer. This is to ensure that the frame is properly filled to give rigidity and strength by becoming an integral part of the structure.

STEP 6



Special wire brick ties come with each metal door frame. These ties are for binding the bricks. When mortar is set, remove the spreader bars at base of the metal door frame.

TYPICAL CROSS SECTION OF DOOR FRAME INSTALLATION





2 blocks of hostel at Sekolah Menengah Agama Pekan Arau, Perlis

PPRT housing scheme for Bukit Mulut Fire Victims at Kisap, MK Kuah, Langkawi

Admin block and housing scheme for PDRM, Jitra, Kedah

Sultan Abdul Halim Airport, Alor Setar, Kedah

SMK Teluk Air Tawar, S.P.U., Penang

Additional development for PDRM, S.P.S., Penang

Class F Quarters for new prison at Jawi, S.P.S., Penang

1 block 4-storey Sekolah Agama at Jalan Telaga Air, Butterworth, Penang

2 blocks 3-storey building for SRJK (C) Pai Teck, Nibong Tebal, Penang

Double storey Klinik Kesihatan Taiping, Jalan Tupai, Perak

Kompleks Penjara Bentong, Pahang

Mixed development at Taman Indera Kayangan, Perlis

Mixed development at Taman Sri Hosba, Jitra, Kedah

Housing project at Bandar Diraja Anak Bukit, Alor Setar, Kedah

Housing project at Taman Seri Gedung, Sungai Petani, Kedah

Housing project at Taman Sri Mahkota, Sungai Ular, Kulim, Kedah

178 units dbouble storey terrace house at Taman Bertam Perdana, Bertam

Phase 2 & 3 at Taman Desa Aman, Parit Buntar

104 units of double storey terrace house at Bandar Tasek Mutiara, S.P.S., Penang

1 block 39-storey apartment at Lebuhraya Thean Teik, Penang

2 blocks low cost flat at Taman Perwira Indah, S.P.T., Penang

22 units of double storey semi-D at Jln Pantai Jerjak, Penang

1 block 29-storey flat at Paya Terubong, Penang

Petronas petrol station at Farlim, Penang

21-storey apartmenr block at Tanjung Bungah, Penang

Housing project at Desa Putra, Gold Coast, Penang

Housing project at Taman Bakap Indah, Sungai Bakap, S.P.S.

Mixed development at Tasek Gelugor (JKP), S.P.U.

72 units double storey & 137 units 3-storey terrace house at Bandar Cassia, Batu Kawan

130 units double storey terrace house at Taman Sutera, Seberang Jaya

5-storey apartment block at Sunway City, Ipoh

Mixed residential development at Taman Pongsu Melati, Kerian, Perak

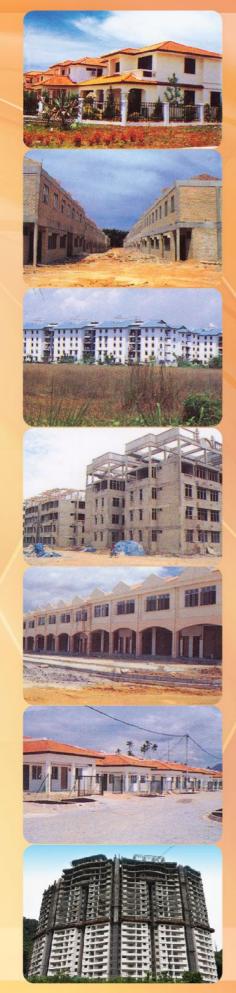
Mixed development at Taman Jana Setia, Kamunting, Taiping, Perak

Housing project at Taman Menteri, Selama, Perak

2 blocks mid-cost flat, off Jalan Kepong, Kuala Lumpur

Housing project for Bureau of Rehabilitation & Reconstruction, Bandar Aceh

The Royal Residence apartment block, Medan







WIRE HANGER

MAIN TEE

CROSS TEE

CEILING BOARD

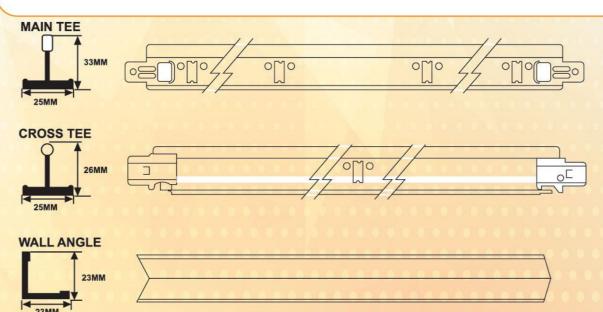
WALL ANGLE

• Ceiling Suspension Systems

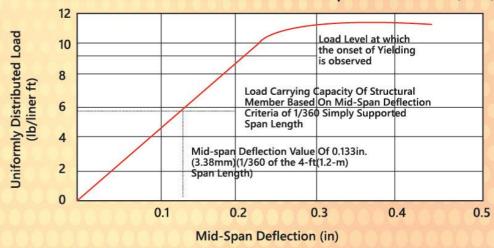
HKS Ceiling suspension
System are specially designed to meet the most stringent requirements for nowadays complex buildings. HKS Ceiling suspension System is comply to JIS and ASTM standard, therefore our system is popularly use in mega building projects for Industrial, commercial, institutional and

HKS Suspension Ceiling System are manufactured from high quality Hot-Dipped Galvanized Steel with JIS G-3302 Standard and capped with white coated steel sheet (PPGI).

residential.



LOAD VS DEFLECTION CURVES - Mid-Span Deflection (mm)





PRODUCT SPECIFICATION & PACKING DETAIL

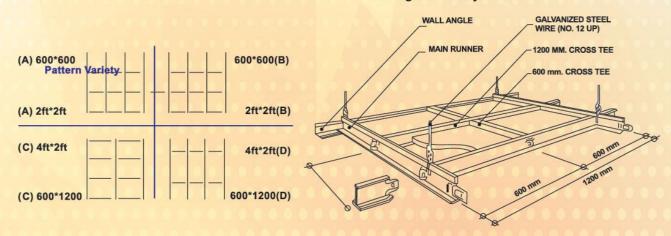


			LENGT	н			
PRODUCT	THICKNESS	FINISHING	STANDARD	METRIC	HEIGHT	WIDTH	PACKING / PACK
MAIN TEE 12'	GI : 0.30mm +/-0.03mm	White Coated	3660 mm	3600 mm	33 mm	25 mm	20pcs
Cross Tee 4'	GI : 0.30mm +/-0.03mm	White Coated	1220 mm	1200mm	26 mm	25 mm	60pcs
Cross Tee 2'	GI : 0.30mm +/-0.03mm	White Coated	610 mm	600mm	26 mm	25 mm	60pcs
Wall Angle 10'	GTW : 0.35mm +/-0.03mm	White Coated	3048mm	3048mm	23 mm	23 mm	50pcs

PRODUCT FEATURES

- 1. Excellent & precised ceiling level
- 2. Durable & economical
- 3. Structual stability
- 4. Less wastage and mistake can be assured
- 5. Quality assurance & user friendly

Ceiling T-Assembly Illustration



INSTALLATION PROCEDURE

- 1. The HKS Ceiling Suspension System shall be install in accordance with recommendations of ASTM C635-97 The deflection of any component shall not exceed 1/360 of the span.
- 2. Using screw, stub nails or dry fasteners when installing the wall angle, Depending on what type of wall.
- Main Tee should be suspending from the overhead structure with gauge 14 Galvanised steel wire together with hanger bracket and adjustable spring clip. The spacing of the main tee must be 48 inches or 24 inches from centre.
- 4. The Cross Tee should be inserted into the slots of main tee and locked into position by using slight forward pressure.

Project Refrence





















HAI KANG STEEL is committed to excel as a highly efficient and profitable organization with well-estalished and effective networking, preferred for its competitive advantage and recognized in the industry for its management excellence and resourcefulness, with capabilities and competencies for value creation in downstream activities.

Our company is able to provide slitting services from steel coils to steel strips.

SPECIFICATIONS				
MATERIAL	Galvanized Steel Coil			
THICKNESS	0.25mm ~ 0.30mm			
WIDTH	25mm ~ 1000mm			
COIL WEIGHT	1 ~ 6 tons			
Description	Galvanized Steel Coil Galvanized steel is mild steel with a coating of zinc. The Zinc protects the steel by providing cathodic protection to the exposed steel, so should the surface be damaged the zinc will corrode in preference to the steel. Galvanized steel is one of the most widely used products, used extensively in the building sector, automotive, agricultural and areas where the steel needs to be protected from corrosion.			
MATERIAL	Electro Galvanized Steel Coil			
THICKNESS	0.50mm ~ 2.0mm			
WIDTH	25mm ~ 1650mm			
COIL WEIGHT	1 ~ 10 tons			
Description	Electro Galvanized Steel Coil Electro galvanized is zinc coated by electro-deposition for a light or thin coated mass. This product is manufactured for use as formed or miscellaneous parts where corrosion resistance is necessary as opposed to an uncoated sheet.			

Coil Slitting Services

Material	Cold Rolled Steel Coils Electro Galvabized Steel Coil Stainless Steel Coils Aluminised Steel Coil		
Thickness	0.25mm ~ 2.00mm		
Coil Width	450mm ~ 1650mm		
Strip Size	25mm ~ 1650mm		



GALVANIZED STEEL COIL







ELECTRO GALVANIZED STEEL COIL





SLITTING TO CUSTOMER REQUIREMENTS

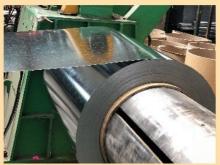














FLANGE ANGLE

Special Design for Plaster Ceiling installation

0.30MM (T) X 30MM (W) X 9MM (H) X 12FT (L)

0.30MM (T) X 33MM (W) X 9MM (H) X 12FT (L)

0.30MM (T) X 32MM (W) X 11MM (H) X 12FT (L)

0.35MM (T) X 32MM (W) X 11MM (H) X 12FT (L)

0.35MM (T) X 34MM (W) X 13MM (H) X 12FT (L)

*The thickness of products are subject to tolerance



METAL STUD

Popular choice for Partition installation

0.30MM (T) X 41MM (W) X 23MM (H) X 8FT /9FT /10FT(L)

0.30MM (T) X 41MM (W) X 23MM (H) X 8FT /9FT /10FT(L) - N

0.35MM (T) X 41MM (W) X 23MM (H) X 8FT /9FT /10FT(L)

0.35MM (T) X 41MM (W) X 23MM (H) X 8FT /9FT /10FT(L) = N

0.35MM (T) X 47MM (W) X 25MM (H) X 8FT (L)

0.35MM (T) X 50MM (W) X 25MM (H) X 8FT (L)

0.35MM (T) X 41MM (W) X 19MM (H) X 8FT (L)

0.38MM (T) X 75MM (W) X 24MM (H) X 8FT (L)

*The thickness of products are subject to tolerance

REMARK:

T - THICKNESS

W - WIDTH

H - HEIGHT

L-LENGTH

Manufacturer:

HAI KANG STEEL (M) SDN. BHD. (761 665-W)

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Fax: +604-588 2555, 588 3550

Email: Door & Window Frame : salesdwf@hksteel.com.my Ceiling Suspension System: salesfa@hksteel.com.my Other Products : salesfa@hksteel.com.my

Website: www.hksteel.com.my

